			PTO/SB/01. 02	& 04 COMBINED	(09-04) AW (10-04)		
DECLAR	ATTORNEY	Attorney Docke	et Number: ALCN-	144US			
POWER OF FOR UTILITY	ventor: Luc BE	LLEY, et al.					
PATENT AP	NOWN						
	. 220, 11 9 1 001 12	Application Num	ber:	0/590,472			
Declaration Declaration		Filing Date:		23, 2006			
With Initial Filing (su Filing (37 CFR	1.16 (e))	Art Unit:	174	2	,		
(37 CFR 1.63) required)		Examiner Name	:		フ		
I hereby declare that: Each inventor's residence, mailing address, and citizenship are as stated below next to their name. I believe the inventor(s) named below to be the original and first inventor(s) of the subject matter which is claimed and for which a patent is sought on the invention entitled: METHOD OF PRIMING FILTER FOR MOLTEN METAL							
	(Title	e of the Invention)					
the specification of which			- 1				
is attached hereto							
OR							
was filed on (MM/DD/YYYY) <u>August 23, 2006</u> as United States Application or PCT International Application Number and was amended on (MM/DD/YYYY) (if applicable).							
I hereby state that I have reviewed and understand the contents of the above identified specification, including the claims, as amended by any amendment specifically referred to above.							
l acknowledge the duty to disclose information which is material to patentability as defined in 37 CFR 1.56, including for continuation-in-part applications, material information which became available between the filing date of the prior application and the national or PCT international filing date of the continuation-in-part application.							
I hereby claim foreign priority benefits under 35 U.S.C. 119(a)-(d) or (f), or 365(b) of any foreign application(s) for patent, inventor's or plant breeder's rights certificate(s), or 365(a) of any PCT international application which designated at least one country other than the United States of America, listed below and have also identified below, by checking the box, any foreign application for patent, inventor's or plant breeder's rights certificate(s), or any PCT international application having a filing date before that of the application on which priority is claimed.							
Prior Foreign Application Number(s)	Country	Foreign Filing Date (MM/DD/YYYY)	Priority Not Claimed	Certified Co Yes	opy Attached? No		
60/547,755	US	Feb. 24, 2004			\boxtimes		
PCT/CA2005/000248	PCT	Feb. 23, 2005			\boxtimes		
		-					

☐ Additional foreign application numbers are listed on a supplemental priority data sheet attached hereto.

Declaration/Power Of Attorney for Utility or Design Patent Application (continued)

I hereby appoint: Practitioners at Customer Number 23122 OR Practitioner(s) named below:							
Name				Registration Number			
as my/our attorney(s) or agent(s) to prosecute the application identified above, and to transact aii business in the United States Patent and Trademark Office connected therewith.							
Direct all correspondence to: Practitioners Customer Number listed above; OR							
		Correspondence Address	Below				
Name:							
Address:							
City:		State:			Zip:		
Country:		Telephone:			Fax:		
I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under 18 U.S.C. 1001 and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.							
Name of Sole or First Inventor:			A Petition has been filed for this unsigned inventor.				
Given Name (first and middle (if any))			Family Name or Surname				
(2)° / (h)			BELLEY				
Inventor's Signature			Date: 400 6 -09-19				
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Additional Inventors are listed on the next page.

Declaration/Power Of Attorney for Utility or Design Patent Application (continued)

Name of Second Inventor:		A Petition has been filed for this unsigned inventor.				
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Jean-Françoi	s	BILODEAU				
Inventor's Signature	0.1/h/b dean	Date: 21 september 2006				
Residence: City: Jonquière	Province: Quebec	Country: Canada Citizenship: Canadian				
Mailing Address: 3597 Angers						
Mailing Address:						
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Name of Third Inventor:		A Petition has been filed for this unsigned inventor.				
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Andre	1	GENDRON				
Inventor's Signature	Ludud	Date: 2006-09-19				
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Name of Fourth Inventor:		A Petition has been filed for this unsigned inventor.				
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Serge	A	MUNGER ·				
Inventor's Signature Date: 3xx 6- 09- 33						
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City: Laterriere	Province: Quebec	Zip: G7N 1Z9 Country: Canada				
Additional inventors are listed on Supplemental Sheet(s).						